



MICRO MINIATURE CONNECTORS

HyperSpring[®]: Hypertac's Spring Loaded Contact

Hypertac's new HyperSpring® product combine the company's high-reliability hyperboloid contact technology, with the mechanical features of a spring-loaded contact, to produce interconnections with improved signal integrity, high reliability and current density, and proven parametric stability over time.

The key innovation in a HyperSpring® contact is that the spring itself is not used for electrical conduction: instead, this is handled by a Hypertac hyperboloid socket placed between the barrel and the plunger of a common spring-loaded contact.

This means that the material used to form the spring may be

chosen solely on the basis of its mechanical properties, primarily its elasticity. As a consequence it is possible to optimise the physical performance of the overall system.

HyperSpring® also produces superior electrical performance, because the electrical properties of the conducting material do not need to be balanced with its physical performance. The use of the hyperboloid contact inside the HyperSpring® guarantees all the features and benefits of Hypertac technology.

Contact Technical Characteristics

Contact Dia	0.50mm	
Current Rating	3 A	
Spring Force (max)	1.5 N	
Contact Resistance	<15m Ω	
Mating Cycles	100,000	

Contact Material - Non functional parts - Spring contact element - Spring element - Spring element - Interface pin connection - Contact terminations Brass plated with Au or Ni CuBe plated with 1.27 µm Au Stainless steel AISI 302 passivated Bronze or CuBe plated with 1.27 µm Au Brass or Bronze plated with 1.27 µm Au



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SnapTac Miniature Connectors

Hypertac new generation of SnapTac® miniature connectors for high-speed data, audio and video transmission is particularly suitable for demanding, mission critical applications as those encountered in the defence, security, and military use.

Adopted in the Future Soldier project, the second generation of SnapTac® connectors now offers improved functionality and performance in extreme environments by increasing the number of features, hardware coding options, termination styles and protection measures.

Lightweight, reliable and robust, the SnapTac® connectors are based on Hypertac's HyperSpring® contact technology which combines the company's high reliability hyperboloid contact with the mechanical features of a spring-loaded contact to produce interconnections with improved signal integrity and proven mechanical and environmental stability over time.





SnapTac® connectors are available in both circular (7-, 13-, and 19-) and rectangular (12-, 21-, and 30-) way geometries.

The SnapTac connector plugs are available in two versions, with and without over-moulding, following requests for both turn-key solutions and easy integration into existing designs.

A 90° overmoulded version is also available for the circular connector.

The receptacle offers straight through and solder cup termination styles.

The locking mechanism is easy and fast: the circular connector range features a snap on locking, the 12 and 21 way rectangular connectors are push pull, the 30 way rectangular connector has a quick turn locking device. 7, 13 and 19 way circular extenders, with and without overmoulding, are available for applications requiring in-line connection.

Several hardware coding are available to avoid mismatching and to satisfy the customer technical needs. Additional options for rear panel mounting have been developed over the time. Please contact our sales office if you don't find in the catalogue the version that meets your requirements.



Up to 10,000 mating cycles

Tactical communication equipment must survive the rigours of hostile environments and withstand the damage of dust, sand, mood. The connectors used on handset and headset are mated and unmated thousand of times during the equipment life. SnapTac® connectors ensure higher durability and superior performance through the use of the unique Hypertac hyperboloid contact technology, offering shock and vibration immunity, low contact resistance, high current and voltage ratings, low mating forces, long life and low rate of wear.



The HyperSpring® spring loaded contacts used inside the connectors cannot be damaged or bent from mishandling. Their inherent self cleaning wiping action removes surface contamination, thus ensuring that the connector can't be damaged by the building up of surface films.

Lighter and Compact

SnapTac® connectors combine robust environmental performance with compact size and light weight, which make them ideal for lightweight, compact, wearable EMI shielded electronic systems for applications including communication, identification / recognition, and other tasks critical to military personnel. High quality data transmission is achieved through a combination of upgraded commercial Ethernet, USB, IEEE 1394 interconnect to Mil Spec performance

Waterproof and EMI protected

SnapTac® connectors are IP67 sealed according to IEC529 when mated and unmated. They incorporate full line EMI shielding and provide for high robustness throughout their lifetime.

Accessories - Dust caps

Dust caps are available to protect the connector when unmated and to ensure full EMI shielding. The metal version is supplied in the same material of the connector (aluminium, stainless steel), the rubber version is available in fluoro-polymer rubber.

Special flanges have been designed to facilitate the rectangular connector rear panel mounting.

Value Added services

Technical performance data hereby reported refer to Snaptac® connectors equipped with Hypertac cabling and overmoulding.

Custom and value added solutions are provided for customers' specific requirements including cabling, mechanical, instrumentation housing and testing. Custom solutions save valuable engineering and manufacturing time for customers and ensure the overall reliability of the final product.

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Applicable documents

	Base Material - Standard Specification
MIL-M-24519	Moulding Plastics, Electrical, Thermoplastic
ASTM-B-16	Free-Cutting Brass Rod, Bar and Shapes for Use in Screw Machines
ASTM-B-121	Leaded Brass Plate, Sheet, Strip, and Rolled Bar
ASTM-B-139	Standard Specification for Phosphor Bronze Rod, Bar, and Shapes
ASTM-B-196	Copper-Beryllium Alloy Rod and Bar
ASTM-B-197	Copper Beryllium Alloy Wire
ASTM-B-209	Aluminum and Aluminum-Alloy Sheet and Plate
ASTM-B-455	Standard Specification for Copper-Zinc-Lead Alloy (Leaded-Brass) Extruded Shapes
ASTM-A-582	Free-Machining Stainless Steel Bars and Heat Resisting Steel Bars, Hot Rolled
	or Cold Finished

	Surface Treatment - Standard Specification
MIL C 06074	Continue Flootrelage Niekel
MIL-C-26074	Coatings, Electroless Nickel
MIL-STD-869	Standard Specification for Flame Spraying
ASTM-B-488	Electrodeposited Coatings of Gold for Engineering Uses
ASTM-A-967	Chemical Passivation Treatments for Stainless Steel Parts
QQ-N-290	Nickel Plating Electrodeposited

Test Procedures
Test Methods For Electrical Connectors
Test Methods For Flammability Rating
Degrees of protection provided by enclosures
Electromechanical components for electronic equipment



Circular Connector Technical Characteristics

	General
Hyperspring Contact Number	7,13,19
Receptacle Contact Termination	Solder Cup, Straight PCB
Plug Contact Termination	Solder Cup
AWG Contact	28-24
Cable Diameter Range	Max 6 mm (7 ways) - Max 7.5 mm (13 ways) - Max 8.5 mm (19 ways)

	Materials and Plating
	D. I. II. III. III. III. III. OOT 105 - MIII. M. 0.1510 VO III. 0.1
Inner Insulators	Polyphenilensulfide (PPS) type GST-40F per MIL-M-24519 V0 per UL 94
Interface Insulators	NBR Rubber per CEI 2019 Black V0 per UL 94
Overmoulded	Hot melt Polyamide 6.6
Housing	(see table 1)
Locking Hardware	Canted coil spring: Beryllium Copper Nickel plated
EMI-Gasket	Canted coil spring: Beryllium Copper Nickel plated

Hyperspring® Contacts

Non Functional Parts	Brass as per ASTM-B-455 plated with Au as per ASTM-B-488
Spring Contact Element	CuBe as per ASTM-B-197 plated with Au as per ASTM-B-488
Spring Element	Stainless Steel AISI 302 passivated as per ASTM-A-967
Interface pin connection	Bronze as per ASTM-B-139 plated with Au as per ASTM-B-488
Plug contact terminations (solder cups)	Brass as per ASTM-B-455 plated Au as per ASTM-B-488
Bonding Agent	Epoxy resin
Mass data	Related to standard connectors configuration (see table 2)

Table 1 SURFACE TREATMENT

MATERIAL		Z	N	Р	В	W
Aluminium Alloy AV2024	AA*	Zn/Co on Chemical Ni Black 5 µm	Chemical Ni Matt Grey 20 µm			
ASTM-B-209		SAE AMS-C-26074 Class 1	SAE AMS-C-26074 Class 1 Grade A			
Stainless Steel AISI303	SS*					
ASTM-B-582				Passivation Matt Grey	Coating Oxide Black	Metal Spraying Tungsten Carbide Black 1-5 µm
Stainless Steel AISI316	XS*			as per ASTM-A-967	as per MIL-DTL-13924D	as per MIL-STD-869
ASTM-B-582						

Table 2

	(grams)	PLUG	RECEPTACLE	EXTENDER
C07	AA	4.0	4.8	4.2
007	SS/XS	7.6	10.2	8.0
C13	AA	6.7	6.5	6.0
013	SS/XS	11.4	13.5	12.0
C19	AA	8.4	7.1	7.0
019	SS/XS	13.7	15.1	14.2

AA: Aluminium Alloy - SS/XS: Stainless Steel

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EMI Shielding 360° shield coverage Current Rating 3A@25°C for each contact according to IEC 512-3 Dielectric Withstanding Voltage (between contacts) Contact Resistance (low level) - 15 mΩ for each contact according to EIA 364.6 Insulation Resistance 5000 MΩ @ 500V d.c. according to EIA364.21 Electrical Bonding Resistance (see table 3)

Table 3

ELECTRICAL BONDING RESISTANCE VS MATERIAL/SURFACE TREATMENT				
AAZ	AAN	SSP XSP	SSB XSB	SSW XSW
500-800 mΩ	5-8 mΩ	5-8 mΩ	150-250 mΩ	20-40 mΩ

Mechanical and Environmental Characteristics

Temperature Range	-55°C +85°C
Temperature cycling	EIA364.32 Method A
Salt Spray	EIA364.26 Condition A - mated connectors
Humidity	EIA364.31 Method IV
IP Level	67 mated and unmated IEC 529
Vibration	EIA364.28 Condition III
Shock	EIA364.27 Condition G
HyperSpring® force (single contact)	Max 1.5 [N]
Connector Mating / Unmating Force	EIA364.09 (see table 4)

Table 4

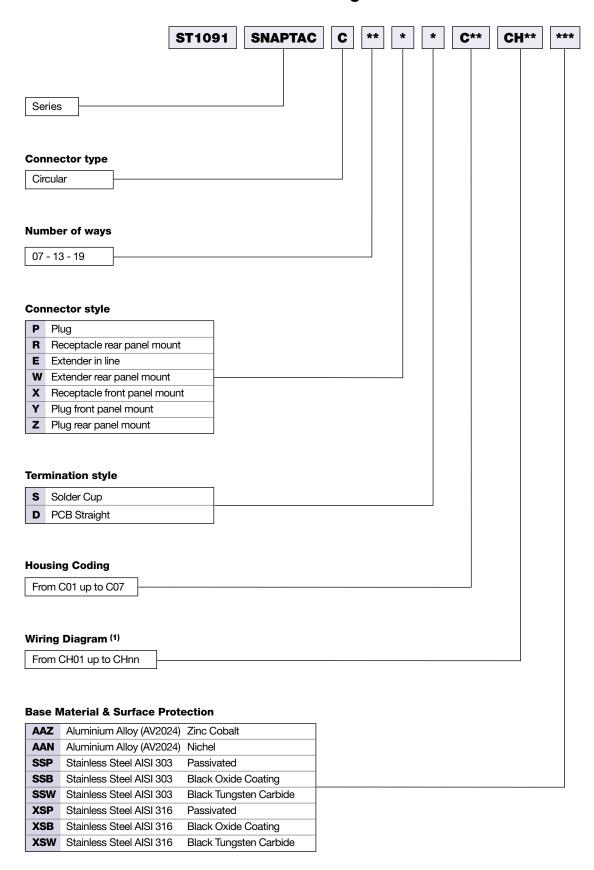
		MATII Min	NG [N] Max	UNMAT Min	ING [N] Max	LIFE [#Cycle]
C07	AA	20	30	20	40	2K
007	SS/XS	20	00	20	40	8K
C13	AA	20	30	20	40	2K
013	SS/XS	20	30	20	40	10K
C19	AA	25	35	25	45	2K
013	SS/XS		33	20	-10	10K

AA: Aluminium Alloy - SS/XS: Stainless Steel

Technical performance data hereby reported refer to Snaptac® connectors equipped with Hypertac cabling and overmolding.



Ordering Information



NOTES:

- 1. Omit in case of connector without cable harnessing
- 2. Connectors identification does not require empty space (eg: C13PSC01AAZ)
- 3. Harnessing identification does not require empty space (eg: C13PSC01CH01AAZ)
- 4. Harnessing is applicable only to connectors type P, E, W.
- 5. Straight termination contacts are applicable only to receptacle

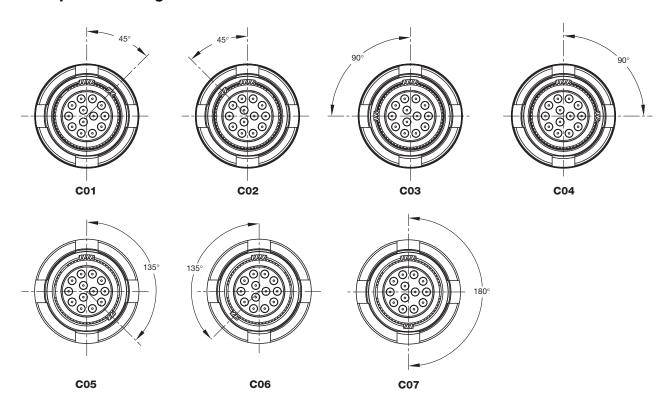
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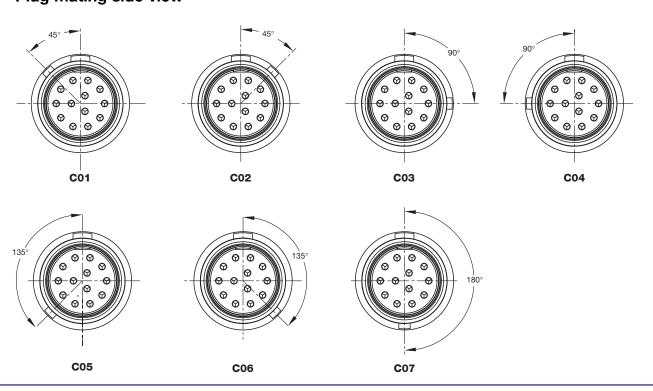
Available Coding Keys

Preferred coding keys position C01 - C04, from C05 up to C07 manufactured under specific Customer request.

Receptacle mating side view



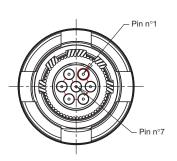
Plug mating side view



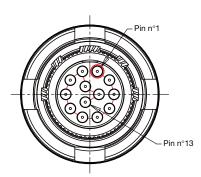


Pin Arrangement - View Mating Side

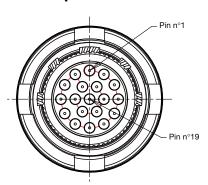
Receptacle C07R



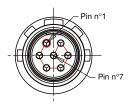
Receptacle C13R



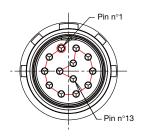
Receptacle C19R



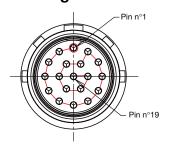
Plug C07P



Plug C13P

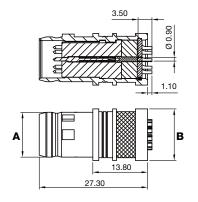


Plug C19P



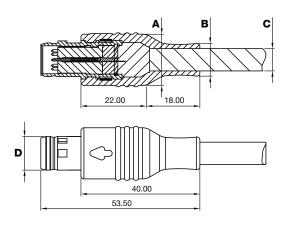


Plug - Solder Cup Termination



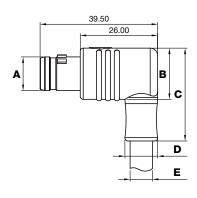
N° of ways	PN	Α	В
7	C07PSC	Ø 8.30	Ø 10.20
13	C13PSC	Ø 11.30	Ø 13.00
19	C19PSC	Ø 12.30	Ø 14.00

Plug - Solder Cup Termination with Overmoulding and Cabling



N° of ways	PN	Α	В	С	D
7	C07PSCCH	Ø 14.50	Ø 9.50	\emptyset 6.00 max	Ø 8.30
13	C13PSCCH	Ø 17.20	Ø 11.00	Ø 7.50 max	Ø 11.30
19	C19PSCCH	Ø 18.20	Ø 12.00	Ø 8.50 max	Ø 12.30

Plug - Solder Cup Termination with 90° Overmoulding and Cabling

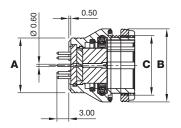


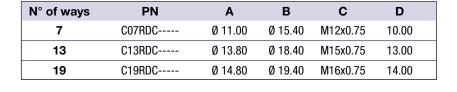
N° of ways	PN	Α	В	С	D	E
7	CO7PSCCH	Ø 8.30	Ø 14.50	28.50	Ø 9.50	Ø 6.00 max
13	C13PSCCH	Ø 11.30	Ø 17.20	31.20	Ø 11.00	Ø 7.50 max
19	C19PSCCH	Ø 12.30	Ø 18.20	32.20	Ø 12.00	Ø 8.50 max

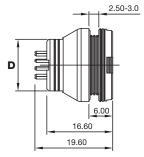
Dimensions are in mm



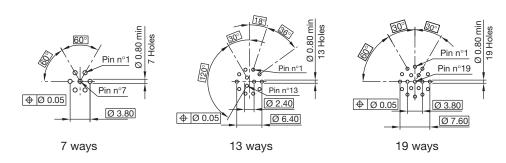
Receptacle - Straight Through Termination



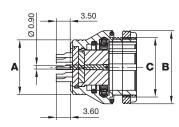


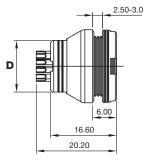


Mounting pattern - Component side



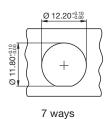
Receptacle - Solder Cup Termination

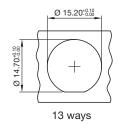


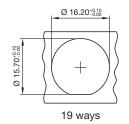


N° of ways	PN	Α	В	С	D
7	C07RSC	Ø 11.00	Ø 15.40	M12x0.75	10.00
13	C13RSC	Ø 13.80	Ø 18.40	M15x0.75	13.00
19	C19RSC	Ø 14.80	Ø 19.40	M16x0.75	14.00

Panel Cut-out





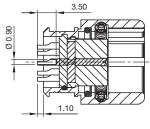


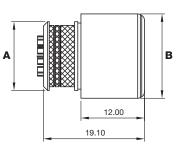
Note: panel thickness max 3 mm

Dimensions are in mm



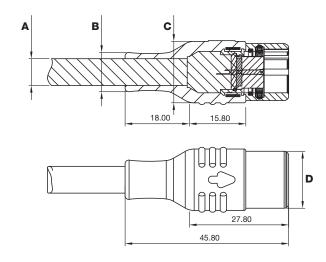
Extender - Solder Cup Termination





N° of ways	PN	Α	В
7	C07ESC	Ø 10.20	Ø 13.00
13	C13ESC	Ø 13.00	Ø 16.00
19	C19ESC	Ø 14.00	Ø 17.00

Extender with Overmoulding and Cabling

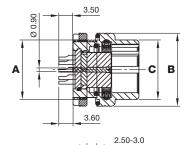


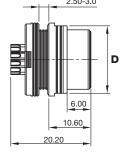
N° of ways	PN	Α	В	С	D
7	C07ESCCH	\emptyset 6.00 max	Ø 9.50	Ø 14.50	Ø 13.00
13	C13ESCCH	Ø 7.50 max	Ø 11.00	Ø 17.20	Ø 16.00
19	C19ESCCH	Ø 8.50 max	Ø 12.00	Ø 18.20	Ø 17.00

Dimensions are in mm



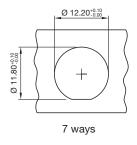
Receptacle - Front Panel Mounting with Solder Cup Termination

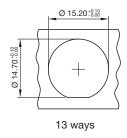


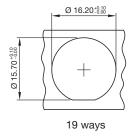


N° of ways	PN	Α	В	С	D
7	C07XSC	M12x0.75	Ø 15.40	Ø 12.00	14.00
13	C13XSC	M15x0.75	Ø 18.40	Ø 15.00	17.00
19	C19XSC	M16x0.75	Ø 19.40	Ø 16.00	18.00

Panel Cut-out





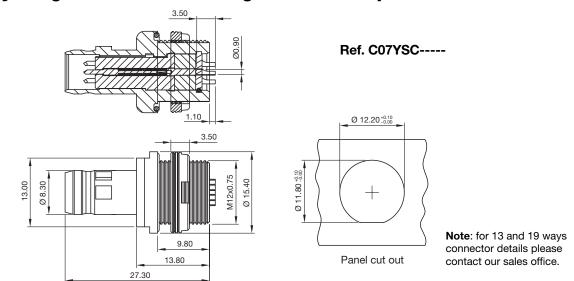


Note: panel thickness max 3 mm

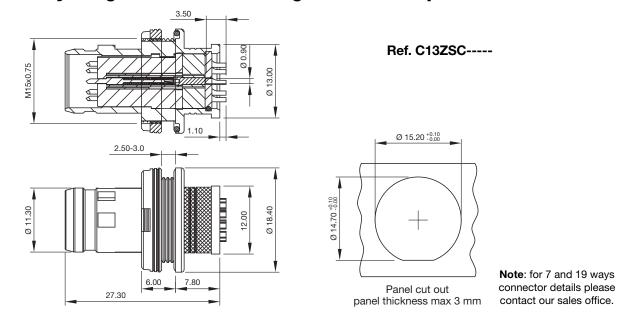


Other Available options

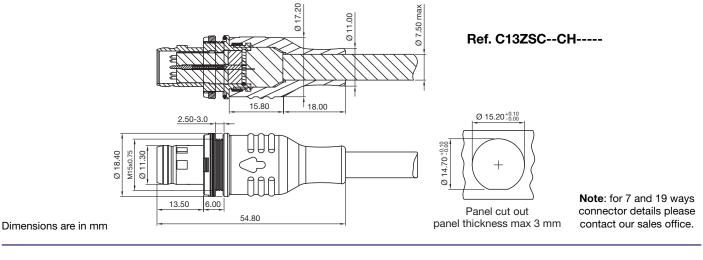
7 Ways Plug - Front Panel Mounting with Solder Cup Termination



13 Ways Plug - Rear Panel Mounting with Solder Cup Termination



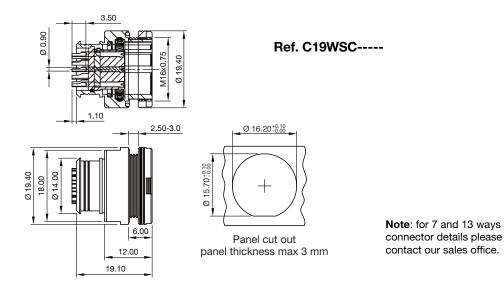
13 Ways Plug - Rear Panel Mounting with Overmoulding and Cabling



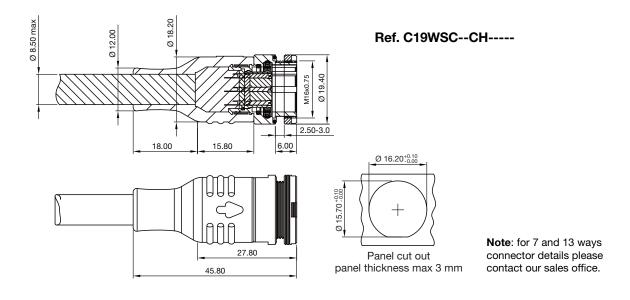


Other Available options

19 Ways Extender - Rear Panel Mounting with Solder Cup Termination



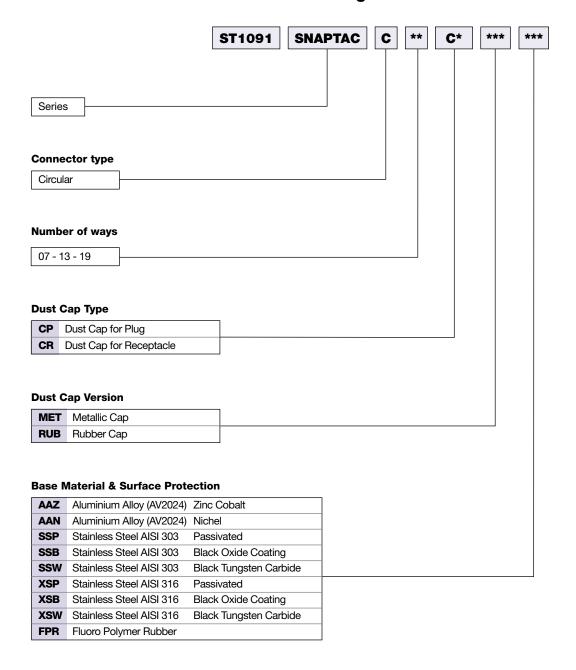
19 Ways Extender - Rear Panel Mounting with Overmoulding and Cabling





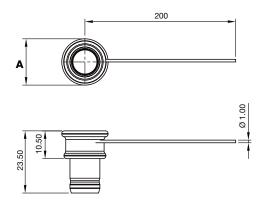
Accessories - Dust Cap

Ordering Information



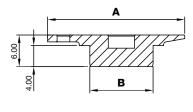


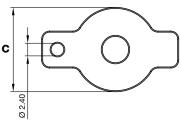
Dust Cap - Metal Version



N° of ways	PN	Α
7	C07CRMET	Ø 15.00
13	C13CRMET	Ø 17.50
19	C19CRMET	Ø 18.50

Dust Cap - Rubber Version





N° of ways	PN	Α	В	С
7	C07CRRUBFPR	23.00	Ø 9.00	Ø 13.00
13	C13CRRUBFPR	26.00	Ø 12.00	Ø 16.00
19	C19CRRUBFPR	27.00	Ø 13.00	Ø 17.00

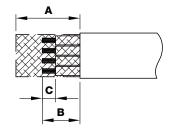
Dimensions are in mm



Cable Preparation

See below the stripping lengths for braid shield (A) and single wire (B & C).

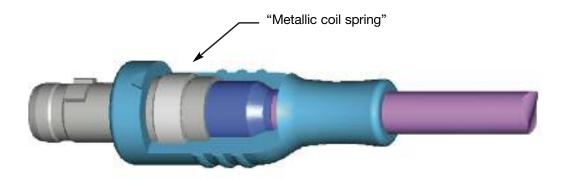
	Plug (ref. P)	Extender (ref. E)
Α	17	13
В	10	10
С	3.5	3.5



EMI/EMC Protection

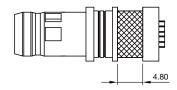
Plug (ref. P), extender in line (ref. E) and extender rear panel mounting (ref. W) of this specification are designed to be supplied with assembled cables.

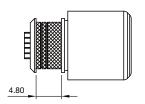
The electrical continuity between metal shell and cable shield is granted by a specific metallic coil spring (Zetalock) for cable braid as showed in the picture.



Connector Size	Internal Reference
C07	M1035 / ZETALOCK HE-045
C13	M1036 / ZETALOCK HE-041
C19	M1036 / ZETALOCK HE-041

See below the knurled area for braid shield connection





Dimensions are in mm



Rectangular Connector Technical Characteristics

General			
Lhun ayan yin ay Cambaat Nu yada ay	10.01.00		
Hyperspring® Contact Number	12, 21, 30		
Receptacle Contact Termination	Solder Cup, Straight PCB		
Plug Contact Termination	Solder Cup		
AWG Contact	30-24		
Cable Diameter Range	Max 8 mm		

Materials and Plating			
Inner Insulators Interface Insulators Overmoulded Housing	Polyphenilensulfide (PPS) type GST-40F per MIL-M-24519 V0 per UL 94 NBR Rubber per CEI 2019 Black V0 per UL 94 Hot melt Polyamide 6.6 (see table 1)		
Locking Hardware	Stainless Steel AISI 3xx Passivated as per ASTM-A-967 Coating Oxide Black as per MIL-DTL-13924D Metal Spraying Tungsten Carbide Black as per MIL-STD-869		
EMI-Gasket	Conductive Silicon		

Hyperspring® Contacts

Non Functional Parts	Brass as per ASTM-B-455 plated with Au as per ASTM-B-488
Spring Contact Element	CuBe as per ASTM-B-197 plated with Au as per ASTM-B-488
Spring Element	Stainless Steel AISI 302 passivated as per ASTM-A-967
Interface pin connection	Bronze as per ASTM-B-139 plated with Au as per ASTM-B-488
Plug contact terminations (solder cups)	Brass as per ASTM-B-455 plated Au as per ASTM-B-488
Bonding Agent	Epoxy resin
Mass data	Related to standard connectors configuration (see table 2)

Table 1	SURFACE TREATMENT

MATERIAL		Z	N
Aluminium Alloy AV2024	AA*	Zn/Co on Chemical Ni Black 5 µm	Chemical Ni Matt Grey 20 µm
ASTM-B-209		SAE AMS-C-26074 Class 1	SAE AMS-C-26074 Class 1 Grade A

Table 2

	PLUG	PLUG	RECEPTACLE
(grams)		(front panel mount)	
R12	16	na	5.5
R21	23	na	7.5
R30	38	18	7.5

Dimensions are in mm

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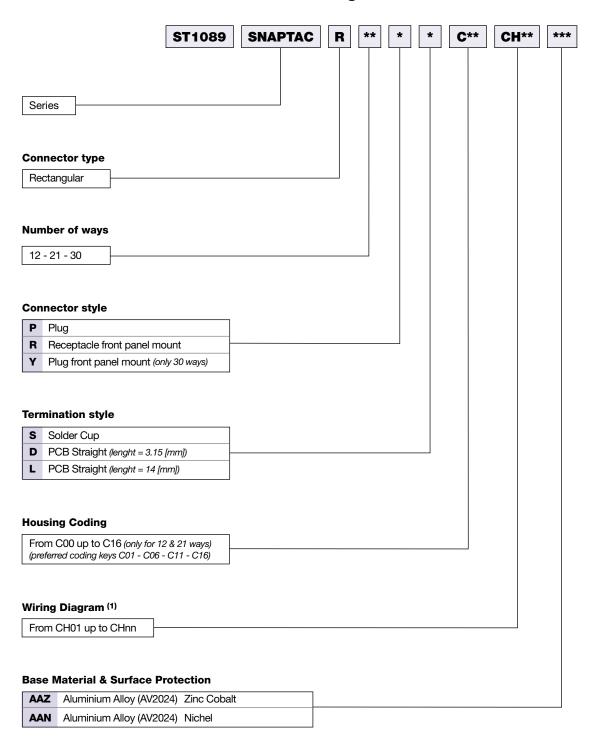


Electrical Characteristics				
EMI Shielding	360° shield coverage			
Current Rating	3A@25°C for each contact according to IEC 512-3			
Dielectric Withstanding Voltage (between contacts)	500 Vrms at sea level and 150Vrms at 21336m according to EIA364.20			
Contact Resistance (low level)	< 15m Ω for each contact according to EIA364.6			
Insulation Resistance	5000 M Ω @ 500V d.c. according to EIA364.21			

Mechanical and Environmental Characteristics				
Temperature Range	-55°C +85°C			
Temperature Cycling	EIA364.32 Method A			
Salt Spray	EIA364.26 Condition A - mated connectors			
Humidity	EIA364.31 Method IV			
IP Level	67 mated and unmated according to IEC529			
Vibration	EIA364.28 Condition III			
Shock	EIA364.27 Condition G			
Hyperspring® force (single contact)	Max 1.5 [N]			
Connector Mating Force	Max 60 [N] (12ways) - Max 70 [N] (21ways) - Max 80 [N] (30ways)			



Ordering Information



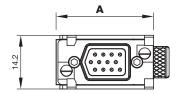
NOTES:

- 1. Omit in case of connector without cable harnessing
- 2. Connectors identification does not require empty space (eg: R12PSC01AAZ)
- 3. Harnessing identification does not require empty space (eg: R12PSC01CH01AAZ)
- 4. Harnessing is applicable only to connectors type P
- 5. Straight termination contacts are applicable only to R&Y

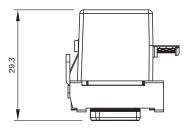
Dimensions are in mm

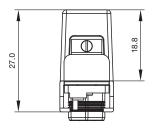


Plug - Solder Cup Termination

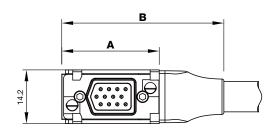


N° of ways	PN	Α
12	R12PSC	25.8
21	R21PSC	32.4

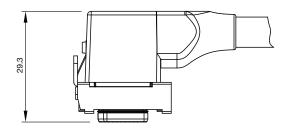


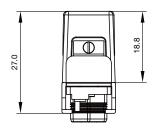


Plug with Overmoulding and Cabling



N° of ways	PN	Α	В
12	R12PSCCH	25.8	42,9
21	R21PSCCH	32.4	49.6

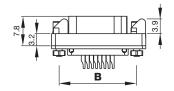




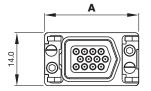
Dimensions are in mm



Receptacle - Solder Cup Termination

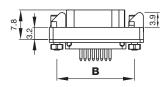




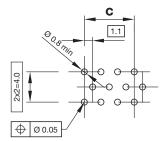


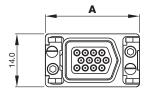
N° of ways	PN	Α	В
12	R12RSC	24.9	20.5
21	R21RSC	31.5	27.1

Receptacle - Straight Through Termination





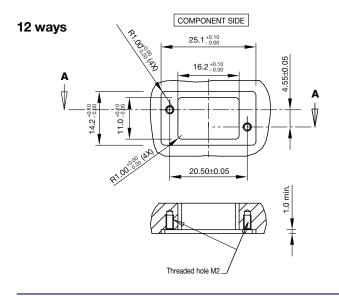


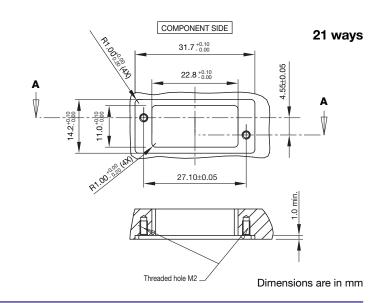


Mounting pattern - Component side

N° of ways	PN	Α	В	С	D
12	R12RDC	24.9	00.5	6.6	3.15
	R12RLC		20.5		14
21	R21RDC	01.5	07.1	10.0	3.15
	R21RLC	31.5	27.1	13.2	14

Panel Cut-out

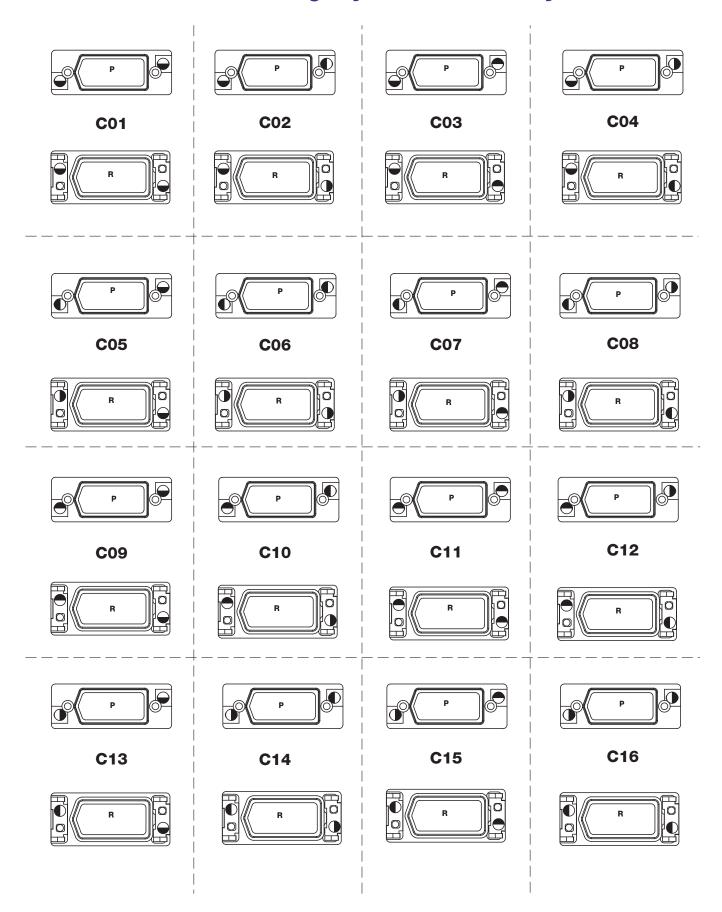




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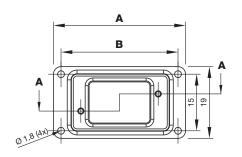
Available Coding Keys for 12 and 21 ways

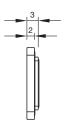




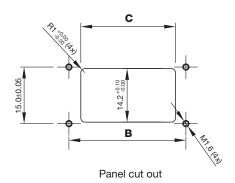
Accessories

Flange for Rear Panel Mounting



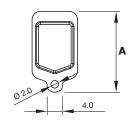


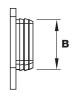
N° of ways	Α	В
12	35	31
21	41.6	37.6

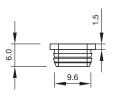


N° of ways	В	С
12	31 ^{+0.10} _{-0.00}	$25.1 ^{+0.10}_{-0.00}$
21	37.6 ±0.05	31.7 ±0.05

Dust Cap







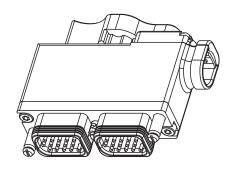


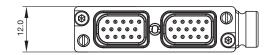
N° of ways	Α	В
12	21.4	13.2
21	28	19.8

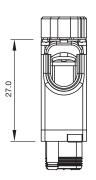
Dimensions are in mm

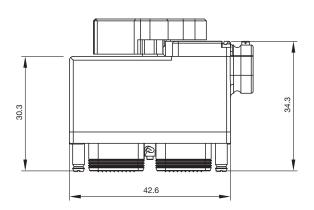


30 Ways Plug - Solder Cup Termination

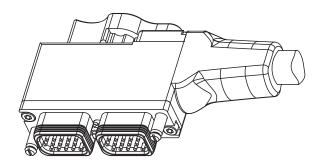


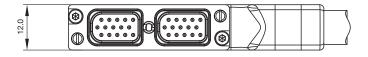


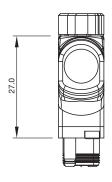


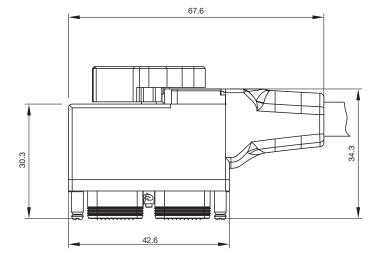


30 Ways Plug with Overmoulding and Cabling





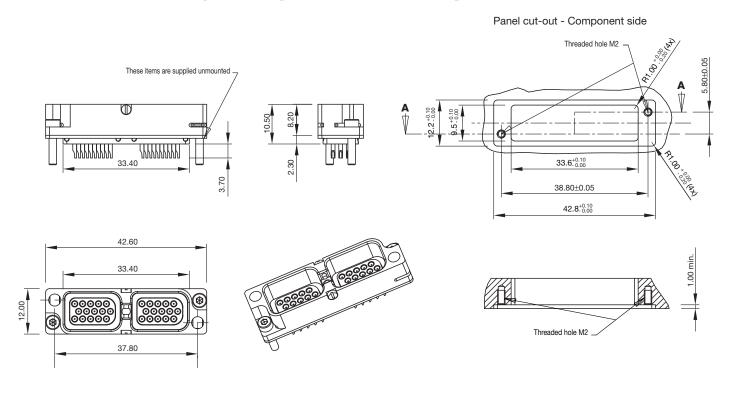




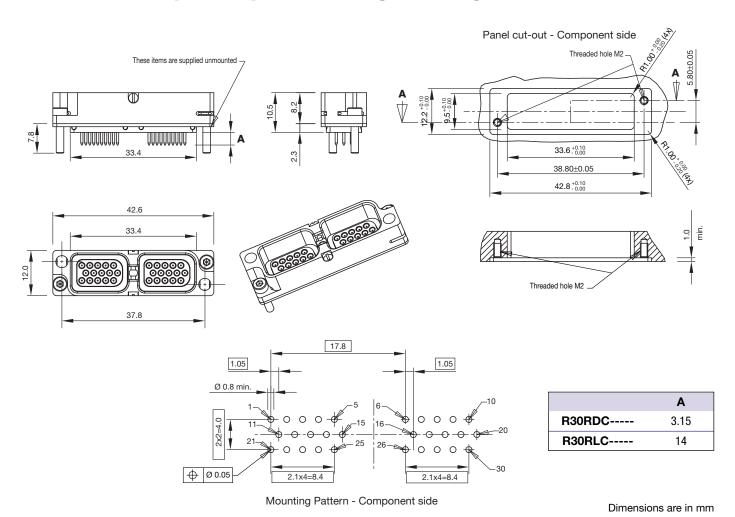
Dimensions are in mm



30 Ways Receptacle - Solder Cup Termination



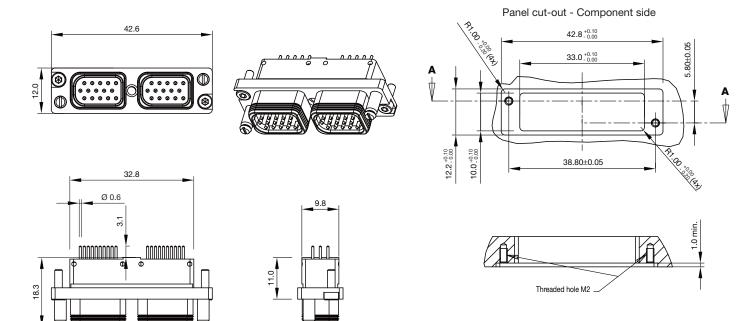
30 Ways Receptacle - Straight Through Termination

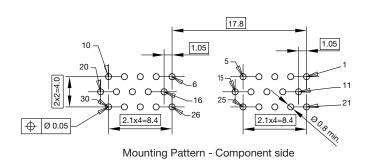


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30 Ways Plug - Front Panel Mount





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GLOBAL SALES OFFICES

Europe

Hypertac S.A.

31 rue Isidore Maille, 76410 St. Aubin Lès Elbeuf, France t: +33 (0) 2 32969176 f: +33 (0) 2 32969170 e: info@hypertac.fr

Hypertac GmbH

Ulrichsberger Straße 17, 94469 Deggendorf, Germany t: +49 (0) 991 250120 f: +49 (0) 991 2501244 e: info@hypertac.de

Hypertac SpA

Via P.D. Da Bissone 7A, 16153 Genova-Sestri P., Italy t: +39 0 10 60361 f: +39 0 10 6505748 e: info@hypertac.it

Hypertac Limited

36-38 Waterloo Road, London NW2 7UH. UK t: +44 (0) 20 8450 8033 f: +44 (0) 20 8208 4114 e: info@hypertac.co.uk

Sabritec Europe

America

Hypertronics Corporation

16 Brent Drive, Hudson, MA 01749-2978, USA t: +1 (0) 978 5680451 f: +1 (0) 978 5680680 e: info@hypertronics.com

Asia

Hypertac China

Unit F1, 7th Floor, East Ocean Center Phase II, No. 618, Yan'An Road East, Shanghai, China, 200001 t: +86 21 3318 4650 f: +86 21 5385 4506 e: info@hypertac.fr

Hypertac India

c/o John Crane Sealing Systems India Pvt. Ltd., No. 707, Hemkunt Tower, 98, Nehru Place, New Delhi 110019, India t: +91 9818990907 f: +91 11 26443941

Hypertac India

e: info@hypertac.fr

No.22, Amarjyothi Layout t: +91 80 4241 0500 f: +91 80 4241 0516 e: info@hypertac.fr



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